





510547

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DESIGN ASSISTANCE PROVIDED BY:

Page 1





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92970659 9/22/2014 Rev 0.0

START HERE !

PLEASE READ THIS BEFORE STARTING INSTALLATION !

This wiring kit is designed for ease of installation. Please read the guidelines below, BEFORE STARTING your installation, to guarantee a successful job. Use an appropriate crimping tool, which folds the wings of the open barrell terminals down into the wire, as shown on this page. ALL TERMINALS THAT YOU INSTALL SHOULD BE PROPERLY SOLDERED. Our factory crimped terminations are installed by GM approved five ton presses, and soldering these terminations is not necessary.



AAW offers a great terminal crimping video entitled "Proper Crimping Video". It can be viewed by visiting YouTube.

Type the following address into your web browser, to go directly to the video: www.youtube.com/watch?v=8u_EkMsioMy

Youtube Channel: www.youtube.com/user/WiringHarness





If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.

The terminals that we supply in our kits, utilize what is known as an F crimp. The F crimp, in a cross section, will look like the illustration below, when done correctly.



end view of un-crimped terminal

We carry the following crimping hand tools, to help with your terminal crimping. These hand tools are available, for purchase or rental.

AAW p/n 500649 OEM small terminal crimping tool (18-14 gauge)



We carry many accessories for your 1987-89 Ford Mustang.

p/n 500479 Universal Relay Kit

STEP 1: DISCONNECT YOUR BATTERY:



caused by loose bare wire ends.

- wire core





proper crimp of terminal



p/n 500802

GM "SI" series to Ford "3G" internal regulated alternator



Disconnect the battery, before installing the wiring kit, to prevent any accidental shorting

510547

1987-89 Ford Mustang

Classic Update Series



STEP 2: START INSTALLING KIT:

This kit is broken down into individual sections, that are identified by a letter printed on the enclosed sheets, visible through each bag. The order of installation and the pages with their installation instructions, are shown below:

Table of Contents:

Н

Bags: Pages: Sections:

G Dash Harness - This is the main harness in the kit and contains: 4 - 14

- Starter solenoid connections.
- Wiper motor connections
- Door jamb switches.
- Wiper module and switch connections - Defrost module and switch connections.
- Brake light switch connection.
 - Headlight and fog light connections.
- Neutral safety switch connection.

15, 16 **Gauge Cluster Harness - This Harness contains:**

- Gauge connections for aftermarket gauges.

Μ 17, 18 **Rear Body Harness - This Harness contains:**

- Tail light, turn signal, reverse light, and running light connections.
- Hatch connections; third brake light, license plate lights, and rear defroster connections.
- Fuel pump connections.

19 - 22 Front Light Harness - This Harness contains:

- Headlight, turn signal, running light connections.
- Fog lamp wiring.
- Windshield washer connection.
- Electric fan relay trigger.
- Brake fluid level wiring.

23 - 25 Engine Harness - This Harness contains:

- Temperature, oil pressure, tachometer wiring.
- Ignition system / ECU power.
- A/C compressor connections.
- Alternator connections.



1987-89 Ford Mustang

Classic Update Series

510547

Connector terminal removal instructions:

You will need to remove the terminals, from the connectors that are to be salvaged from your original harnesses. Looking into the openings in the mating end of the connector, you will need to push the small latches inside, towards the outside of the connector body, while gently pulling the wire and terminal, from the other end. Be careful not to break the latches.

The white Defrost Module connector to the right, needs to have the black retaining strip removed, prior to pushing the latches, to release the terminals. This retaining strip will be replaced, after the new terminals are installed. If the strip should break, during removal, the connector will still work without it.

The two Wiper Motor connectors, have a retaining clip on the wire side, that must be removed, prior to pushing the latches to release the terminals. These retaining clips will be replaced, after the new terminals are installed. If the clips should break, during removal, the connectors will still work without them.



Page 3



Shown below, are the connectors and grommets you will need to salvage/remove from your original Dash harness, that will be re-used (along with the supplied parts, on the following page) to complete your Dash/Main harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Dash/Main instruction set (also see page 17, for parts salvaged from your original Rear Body harness). Terminal removal instructions, are on page 3. The original "donor" harnesses, for these salvaged parts, are in years 1987-93.



Shown below, are the supplied misc. terminals, plastic connector bodies, hardware, and bracket, that will be used (along with the salvaged parts that were removed from your original Dash harness, from the previous page) to complete your Dash/Main harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Dash/Main instruction set.



It is recommended that the connector terminations and harness installations, on the following pages, are performed in the order they are presented.

The connectors on this page, should have their wires installed, on a bench or work area, prior to installing the harness, in the dashboard.

SL

Wiper Motor 2

Wiper Motor 1

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SJ



The terminals and connectors on this page, should be installed on a bench or work area, prior to installing the harness in the dashboard.





WARNING:

Do not remove the Power Windows/ Locks/Mirrors harness, that runs along the top of the firewall, behind the dash board, if you plan on using Power Windows/Locks/Mirrors.



Front of Dashboard (instrument panel removed)





Page 9 www.americanautowire.com 856-933-0801



1987-89 Fuse Box installation:



Ν E Mount Fuse Box and mounting bracket "N", to back of dashboard, with bent end of bracket, angled away from dashboard ГЛЈ (remainder of Dash Harness, is not shown in this view). Looking up, at bottom edge of dashboard, with Fuse Box access panel removed. Page 10

1990-93 Fuse Box installation:

Mount Fuse Box and mounting bracket "N", to metal rail in back of dashboard, where original Fuse Box was mounted, using original mounting hardware (remainder of Dash Harness, is not shown in this view).



1987-89 Ford Mustang Classic Update Series 510547 92970659 Rev 0.0 9/22/2014





Mount the Mega Fuse (500689) included with this kit in a location close to the starter solenoid. Route red main power feed to the Mega Fuse. Cut to length and install ring terminal per the instructions included with the Mega Fuse. Use cut off portion of red power feed wire, to connect the Mega Fuse to the battery side of the starter solenoid, using the ring terminals supplied with the Mega Fuse kit.



Route the Engine, Front Light, Wiper, Ground and the red Main Power Feed wires, through the driver side of the firewall, using the large circular grommet (SM) salvaged from the original dash harness. Make sure the Ground is connected to a good chassis ground.

The Engine, Front Light, and red Main Power Feed can be routed in the engine compartment or in the inner

1987-89 Ford Mustang

Classic Update Series 510547

92970659





Jamb

www.americanautowire.com 856-933-0801

Page 14

Gauge Cluster Harness (aftermarket gauges) installation instructions:



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See page 16.

www.americanautowire.com 856-933-0801 Page 15

Below are some general instructions for hooking up an electric speedometer. This connector and these instructions will ONLY be used in the event that you are utilizing an aftermarket electric speedometer. If your car does NOT have an electric speedometer, this connection will NOT be used and should not be plugged onto your dash harness. It is best to consult the speedometer

WC	VSS Ground	Connect to VSS neg. "" on speedometer.
ole	VSS Signal	Connect to VSS input on speedometer.
ole/White	VSS Power	Connect to 12V power on speedometer.
k/White	Speedo Ground	Connect to ground on speedometer.
<u>«/White</u>	Speedo Power	Connect to 12v power on speedometer. <u>NOTE:</u> This wire will double onto the same stud as the purple/white VSS power wire from above.

1987-89 Ford Mustang Classic Update Series

510547

Gauge Cluster Harness (aftermarket gauges) installation instructions:



Rear Body Harness installation instructions:

Shown below, is the side marker lamp socket you will need to salvage/remove from both sides of your original Rear Body harness, that will be re-used (along with the supplied parts below) to complete your Rear Body harness connections. It is itemized and referred to on this page, just as it is on the following pages of this Rear Body instruction set.



Shown below, are the supplied misc. terminals and plastic connector bodies, that will be used to complete your Rear Body harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Rear Body instruction set.



Page 17 www.americanautowire.com 856-933-080

(56 series single male terminal, for smaller gauge wire, 7 pcs.)

(56 series 2-way female conn, 1 pc.)

(56 series 2-way male conn, 1 pc.)

(small single female terminal, 3 pcs.)

(56 series single male terminal, for larger gauge wire, 1 pc.)

1987-89 Ford Mustang

Classic Update Series 510547



Front Light Harness installation instructions:

Shown below, are the supplied misc. terminals and plastic connector bodies, that will be used to complete your Front Light harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Front Light instruction set.





www.americanautowire.com 856-933-0801 Page 19

(single female terminal, 2 pcs.)

(washer pump conn, 1 pc.)

(56 series 2-way female connector, 2 pcs.)

(56 series 2-way male connector, 2 pcs.)

(56 series single male terminal, 4 pcs.)

510547

1987-89 Ford Mustang Classic Update Series

92970659

Rev 0.0

9/22/2014





Page 21

To fog lights; see next page.

Use black Ground wire, supplied with Front Light harness, to make this connection and the fog light connections, on the next page.

1987-89 Ford Mustang

Classic Update Series

510547

F



Engine Harness installation instructions:

Shown below, are the supplied misc. terminals, sleeves and plastic connector bodies, that will be used to complete your Engine harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Engine instruction set.



(A/C pressure switch connector, 1 pc.)

1987-89 Ford Mustang

Classic Update Series 510547 92970659 Rev 0.0 9/22/2014



Engine Harness installation instructions:

Alternator connections:



NOTE:

AAW recommends the use of Ford 3G or other alternators, over the use of Ford 2G alternators, due to known failures in 2G alternator wiring.



p/n 500802

GM "SI" series to Ford "3G" internal regulated alternator



The following wires are supplied with this kit, for powering aftermarket ignition systems and fuel injection ECU's.

Pink - 12v in run

Grey - 12v in the

Purple - 12v in ci

Orange - 12v coi

Grey - 12v in the run key position

F

from engine kit, on page 24

ECU power connections:

n and crank key positions	s - This wire is already installed in the Engine Kit 510560.
e run key position	- This wire is supplied loose and needs to be plugged into the location shown on
	page 24, if required.
crank key position	- This wire is supplied loose and can be connected
	to the S terminals of the
	starter solenoid and
	connected to your ECU, if required.
onstant battery power	- This wire is supplied loose and needs to be connected to the Main Power Feed side of the

Please refer to your ignition system or fuel injection manufacturer's instructions, for correctly connecting to the system that you are using.

Mega Fuse, if required.



STEP 3: RECONNECT YOUR BATTERY:

When you have completed the installation and are ready to reconnect the battery, make sure that the following electrical system grounds are in place:

- A. Battery is grounded to the ENGINE BLOCK.
- Battery is grounded to the frame. Β.
- C. Engine block is grounded to the frame.
- D. Body is grounded to the frame.

STEP 4: CHECK ALL ELECTRICAL FUNCTIONS:

Any non-functioning items should be checked for proper installation. Any problems with your wiring and electrical circuit functions, should be addressed to American Autowire Systems, Inc. as soon as possible, to avoid any warranty problems.

If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.



