

1999-2004 4.6L V8 Mustang MaxFlow H-Pipe

Part #'s 93B000, 93B001



Materials Included

- (1) LH Driver Side Pipe
- (1) RH Passenger Side Pipe
- (4) Nuts- 3" x 3/8 (for H- to Cat-back)
- (4) Bolts-3" x 3/8
- (8) Washers
- (2) Replacement nuts for passenger side exhaust manifold
- (1) Gasket for right hand exhaust manifold.
- Your MaxFlow™ H-Pipe has been designed with a **tight tolerance lip joint at the "H", this joint does NOT require any type of clamp.** If you wish to use a clamp, you can use any traditional exhaust clamp.

Warranty Information

IMPORTANT – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

Instructions

1. For best results, apply a small amount of anti-seize (**not included**) on each of the fastener locations.
2. First, loosely fit your H-pipe together.
3. Re-install the oxygen sensors in the H-Pipe.
4. You **MUST** apply a small bead of Permatex black high temperature sensor safe RTV (**not included**) on the driver's side exhaust manifold (bell mouth on the H-pipe side of the joint).
5. Next, slide the H-pipe into position at the exhaust manifolds.
6. Start inserting the nuts on the exhaust manifold studs (Do NOT tighten yet).
7. Slide the catback tail-pipes onto the balled ends of the H-Pipe.
8. Now, loosely start the four nut and bolt joints at this joint.
9. Using your hands or a sure grip clamp, press the "H" slip joint together enough to allow the joint interfaces at the exhaust manifolds to line up. Support the H-Pipe vertically at the "H" in approximate vehicle location.
10. Tighten right hand exhaust flange nuts.
11. Tighten left hand exhaust flange nuts.
12. Tighten the tail pipe flange nut and bolts.
13. Plug in the oxygen sensors.

MRT appreciates your business; please feel free to contact us at any point with questions or concerns at 734-455-5807 or via email at Sales@MRT-Direct.com